

Torquing the head nuts in order of the diagram

Starting with #1 Torque in three stages.

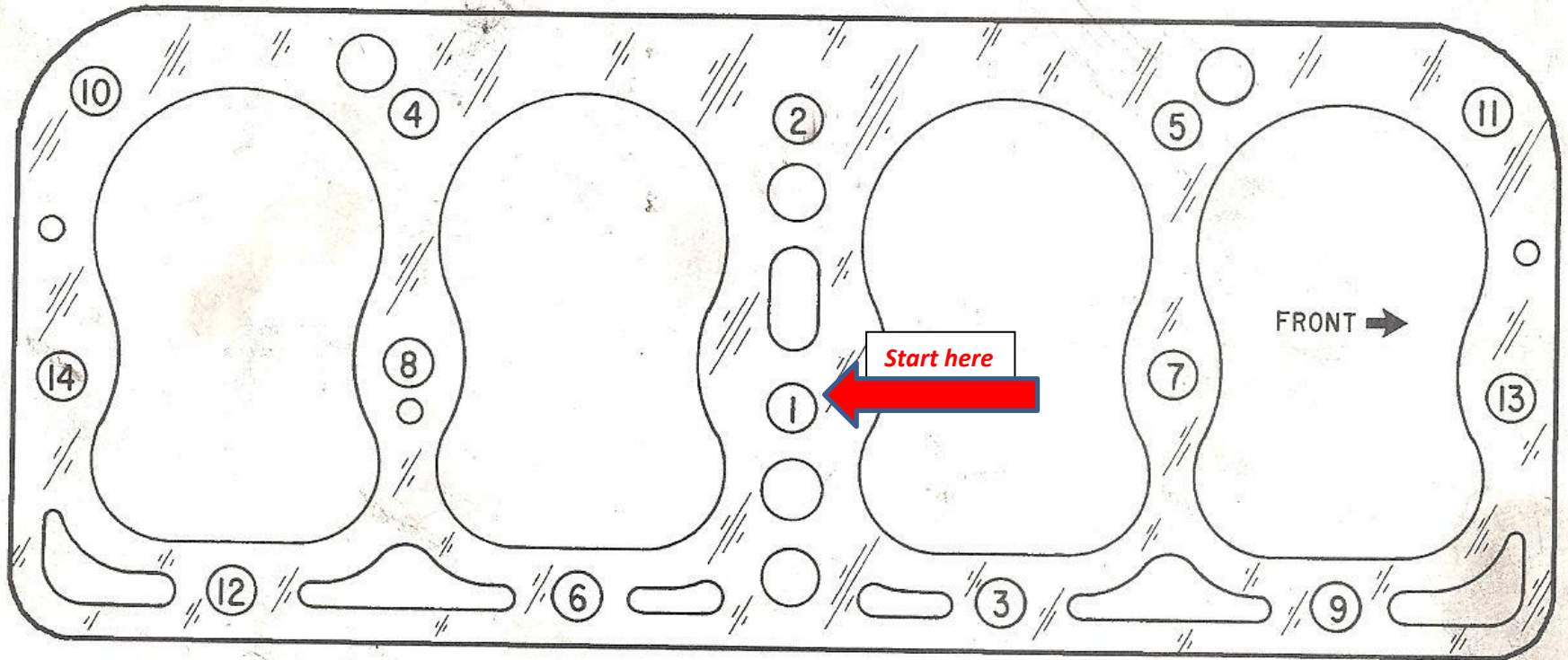
First torque to 35 ft. lbs. (full sequence)

Second torque to 45 ft. lbs. (full sequence)

Final torque to 55 ft. lbs. (full sequence)

Re-torque after a full engine warm-up and cool down

This should be done after warm-up\cool down cycle at least three times



Head Torquing Sequence